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## Sealant Instruction for Tank Fittings



### NOTICE

Indicates special instructions on installation, operation or maintenance, which are important to equipment but not related to personal injury hazards.

### NOTICE

This sealant has a 15 minutes curing time. ANY PIPE ORIENTATION ADJUSTMENTS MUST TAKE PLACE WITHIN 5 MINUTES AFTER ASSEMBLY OF PARTS. Piping connections will leak if this time is exceeded.

### BEST PRACTICE

To avoid potential leaks caused by field fittings/piping with irregular threads mating with the standard threads of the tank, the enclosed packets of Loctite 567 thread sealant should be utilized to ensure proper sealing.

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### Installation Procedure

1. Clean male and female threads on all connections on the tank along with mating fitting with a light wire brush.
2. Make sure all thread surfaces are dry and free of debris.
3. Apply a continuous bead of Loctite 567 thread sealant to male threads either on the tank or mating fitting starting one thread from the end of the pipe and finish 2 threads higher. The bead should be fully and continuously applied 360° around the male threads.
4. Run a single bead of Loctite 567 thread sealant inside the female threads of the tank or mating fitting covering all threads.
5. Assemble parts wrench tight. Do NOT over-tighten, as this may deform the female portion of the connection.
6. Wait 30 minutes after assembly before pressurizing the system to allow sealant to fully cure.